

**PRODUCT SPECIFICATONS:
INSTANT AGGLOMERATED COFFEE**

Doc No: C-02
Effective Date: 14.10.2025
Page No: 1 of 5
Approved by:

Product: 100% Pure Agglomerated Instant Coffee

Product Code: BAO011

Origin

Manufactured in India

Packaging

Item Code	BAO011
Net Weight	22.00 Kgs
Gross Weight	24.00 Kgs
Batch Number	A03J25
Production Date	03-10-2025
Date of Expiry	02-10-2027

320 Cartons, 22 Kgs each packed in Double Polybags ad placed in Carton Boxes

Total Gross Weight: 7680.00 KGS

Total Net Weight: 7040.00 KGS





**PRODUCT SPECIFICATONS:
INSTANT AGGLOMERATED COFFEE**

Doc No: C-02
Effective Date: 14.10.2025
Page No: 2 of 5
Approved by:

Phytosanitary Certificate Assurance

Plant Protection Organization of India certify that the plants or plant products described above have been inspected according to appropriate procedures and are considered to be free from quarantine pests and practically free from the injurious pests and that they are considered to conform to the current phytosanitary regulations at the importing country. Registration Number: PSC51DOA2025006273

Health Certificate Assurance

The mentioned instant agglomerated coffee (BAO011) have been declared fit for human consumption being free from weevils, worms, pests or other substance injurious to health. The goods described is edible and fit for human consumption as per the reference Health Certificate no: 112345621843

Product controls / Quality controls

Receiving inspection (COA, visual inspection for impurities and infestation, truck inspection).
In-process inspection (visual inspection for impurities, correct packaging, correct batching, correct BB date, tight seal)

Mass confirmation

Final product inspection (correct packaging, correct batching, correct BB date, tight seal)
Dispatch inspection (correct batching, correct BB date, tight seal, truck inspection)

Shelf life

24 Months if stored according to prescribed conditions

Storage & Transport Conditions

Store in cool, dry & hygienic place away from direct sunlight or strong Odor

Product Specifications

Product Description	100% Pure Agglomerated Instant Coffee
Code	EUROBOLD-A
Made of	Robusta Beans



**PRODUCT SPECIFICATONS:
INSTANT AGGLOMERATED COFFEE**

Doc No: C-01
Effective Date: 14.10.2025
Page No: 3 of 5
Approved by:

Parameters		Specifications
Appearance		Moderate Brown Granules
Density, g/cc		0.220 ± 0.04
Colour, Agtron		60 ± 10
Moisture, %		4.0Max
Acidity, pH		4.9 ± 0.2
Particle Size, %	+8ASTM	10-20
	+12ASTM	25-35
	+20ASTM	15-25
	+35ASTM	Max 10
	-35ASTM	Max 20
Caffeine, % on dry basis		2.8%Min
Total Ash, % on dry basis		12.0Max
Solubility in	1. Hot Water	Within 30 Sec
	2. Cold Water	Within 3 Minutes with moderate stirring
Sediments at the bottom of the cup		0.2mg - 0.5mg
Coffee under milk		Brownish
Curdling		Negative
Organoleptic evaluation		As per standard taste and flavour with no major deviation and without off flavour.
Heavy Metals	Arsenic as As, mg/kg	≤ 1.4
	Mercury as Hg, mg/kg	≤ 1.0
	Lead Pb, mg/Kg	≤ 2.5
	Cadmium Cd, mg/Kg	≤ 1.5
Microbiological	Total Colony Count, CFU/g	1000 Max
	Yeast & Moulds, CFU/g	200 Max
	E.coli ,CFU/g	Absent



**PRODUCT SPECIFICATONS:
INSTANT AGGLOMERATED COFFEE**

Doc No: C-02
Effective Date: 14.10.2025
Page No: 4 of 5
Approved by:

Certificate Of Analysis

Client: BOABICA
Product: Agglomerated Instant Coffee
Product Code: EUROBOLD-A
Quantity: 320 cartons x 22.00 kgs = 7040.00 kg
Batch No.: A03J25
Production Date: 03.10.2025
Expiry Date: 02.10.2025
Date of Issuance: 14.10.2025

Parameters	Specifications	Results
Moisture %	Max 4.00	2.4
Density g/cc	0.220±0.04	0.180
Colour, Agtron	60±10	57.5
Total Ash %	Max 12.00	9.31
pH	Min 4.70	4.93
Caffeine %	Min 2.80	3.94
Solubility, 1. In Hot Water	30 Sec	13 Sec
2. In Cold Water	3 Min	1 Min 12 Sec



PRODUCT SPECIFICATONS:
INSTANT AGGLOMERATED COFFEE

Doc No: C-02
Effective Date: 14.10.2025
Page No: 5 of 5
Approved by:

Delivery

Delivery vehicles must be clean prior to loading. Vehicles must be free of pests / pest infestation and foreign matter and trucks used for delivery for product may not be used to transport other non-food goods.

