

**PRODUCT SPECIFICATONS:
INSTANT AGGLOMERATED COFFEE**

Doc No: C-01
Effective Date: 31.10.2025
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Approved by:

Product: 100% Pure Agglomerated Instant Coffee

Product Code: BAO011

Origin

Manufactured in India

Packaging

Item Code	BAO011
Net Weight	23.00 Kgs
Gross Weight	25.30 Kgs
Batch Number	482-2025
Production Date	13-10-2025
Date of Expiry	12-10-2027

270 Cartons, 23 Kgs each packed in Double Polybags and placed in Carton Boxes

Total Gross Weight: 6831.00 KGS

Total Net Weight: 6120.00 KGS

23 Kgs bulk of Agglomerated Instant Coffee was packed in double polythene bags, tightened and sealed with cellophane tape, these bags kept inside the 5 ply master carton having two inners on top & bottom. Such master cartons were packed & sealed with BOPP tape and tied with nylon strap.





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Phytosanitary Certificate Assurance

Plant Protection Organization of India certify that the plants or plant products described above have been inspected according to appropriate procedures and are considered to be free from quarantine pests and practically free from the injurious pests and that they are considered to conform to the current phytosanitary regulations at the importing country. Registration Number: PSC8CHE2025037252

Health Certificate Assurance

The mentioned product instant agglomerated coffee have been declared fit for human consumption being free from weevils, worms, pests or other substance injurious to health. The goods described is edible and fit for human consumption as per the reference Health Certificate no: KL028739644202526E

Product controls / Quality controls

Receiving inspection (COA, visual inspection for impurities and infestation, truck inspection).
In-process inspection (visual inspection for impurities, correct packaging, correct batching, correct BB date, tight seal)
Mass confirmation
Final product inspection (correct packaging, correct batching, correct BB date, tight seal)
Dispatch inspection (correct batching, correct BB date, tight seal, truck inspection)

Shelf life

24 Months if stored according to prescribed conditions

Storage & Transport Conditions

Store in cool, dry & hygienic place away from direct sunlight or strong Odor

Product Specifications

Product Description	100% Pure Agglomerated Instant Coffee
Code	BAO011
Made of	Robusta Beans



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Client: BOABICA
Product:: Agglomerated Instant Coffee
Product Code: BAO011
Quantity: 270 cartons x 23.00 kgs = 6210.00 kg
Batch No.: 482-2025
Production Date: 13.10.2025
Expiry Date: 12.10.2025
Date of Issuance: 31.10.2025

Parameters	Units	Specifications
Moisture	%	3.31
Total Ash	%	7.91
Caffeine	%	3.87
Colour	-	Brown
Taste and Aroma	-	Conforms
External Appearance	-	Granules
Solubility in Cold Water	Min	01:12
Solubility in Hot Water	Min	00:16
External Impurity	-	Not Detected
Insect Infestation	-	Not Detected
Free Flow Bulk Density	g/cc	0.190
Total Plate Count (incubation: 30 C for 3 days)	cfu/gm	<10
Yeast & Mould (Incubation: 25 C for 5 days)	cfu/gm	<10

(PROTOCOL FOLLOWED: IS 2791:2022 & IS 3309:2022)



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Delivery

Delivery vehicles must be clean prior to loading. Vehicles must be free of pests / pest infestation and foreign matter and trucks used for delivery for product may not be used to transport other non-food goods.

